



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3537-3
Job Sheet 167815



Part No: D3537-3

Job Qty: 40 ea

Part Name: Wearpad



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/7/17

Job Tracking No:

Due Date: 11/24/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		11/23/17	0.00	0.00	Start Up Waterjet1		SE
100	Waterjet	40 pcs		11/23/17	0.00	2.39	Waterjet1		SE
120	QC	40 pcs		11/23/17	0.00	0.00	QC8		38
130	Brake NC	40 pcs		11/23/17	0.02	1.84	Brake NC 1		38
140	QC	40 pcs		11/23/17	0.00	0.00	QC5		38
150	Autoweld 1	40 pcs		11/24/17	0.00	3.56	Automated welding		38
160	QC	40 pcs		11/24/17	0.00	0.00	QC10		38
170	QC	40 pcs		11/24/17	0.00	0.00	QC5		38
200	Packaging	40 pcs		11/24/17	0.00	0.00	Packaging3	FP001	38
210	QC21-SA	40 Ea		11/24/17	0.00	0.00	QC21		38

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	6	59	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearpad	5.859inches ± 0.010	5.869 5.849		
2	Wearpad	3.500inches ± 0.010	3.510 3.490		
3	Wearpad	1.965inches ± 0.010	1.975 1.955		
4	Wearpad	2.795inches ± 0.010	2.805 2.785		
5	Wearpad	3.625inches ± 0.010	3.635 3.615		
6	Wearpad	0.220inches ± 0.010	0.230 0.210		
7	Wearpad	0.380inches ± 0.010	0.390 0.370		
8	Wearpad	0.063inches ± 0.010	0.073 0.053		

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Used: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS				
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
NCR No. _____		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
		Large Fab ☐	Composite ☐	Supplier ☐		

Date : _____	Step #: _____	QTY Effective : _____	MRB (QS1042) Approval ☐
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Description Work Order Deviation

Disposition

Completed By _____

Job No: 167815
Mfg Date: 11/24/17

Start up Operation

D3537 - 3

PART NO: _____
Revision: _____
Operation: _____
Change No: _____

ind / Supervisor
val VerificationQA Coordinator
Approval

Root Cause		
Environment ☐	No Re-verification ☐	Pressure/ ☐
Design ☐	Operator ☐	Bending ☐
Doc/Data ☐	Offset/Setup ☐	Centre No ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐
Handling/Pre ☐	Training ☐	Crimp/Kil ☐
Material ☐	Use for Testing ☐	Cuffs ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐
Past Expiry Date ☐	Manufacturing Process ☐	
Misidentified ☐	Past Due ☐	OTHER : ☐

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CANADA
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Email: sales@dartaero.com
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☐ Cut Too Short
☐ Instructions Incomplete/Unclear
☐ Drill Holes

DART
AEROSPACE
S013552

☐ Mislabeled
☐ Fit/Function
☐ Misaligned/off center
☐ Finish
☐ Misread
☐ Turning Sequence

tioned Wrong
 ide Dimensions
 r/Under tolerance
 Incorrect
 Lost/Missing
 Moved
 wing

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Used: _____ Date: _____

Work Order update only ☐

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